

To: Installers, Testers, Trade Customers, Training Centre, Phil Beresford, Jon Blight

## *Stannah Lifts Safety Bulletin*

**Issue No: M32**

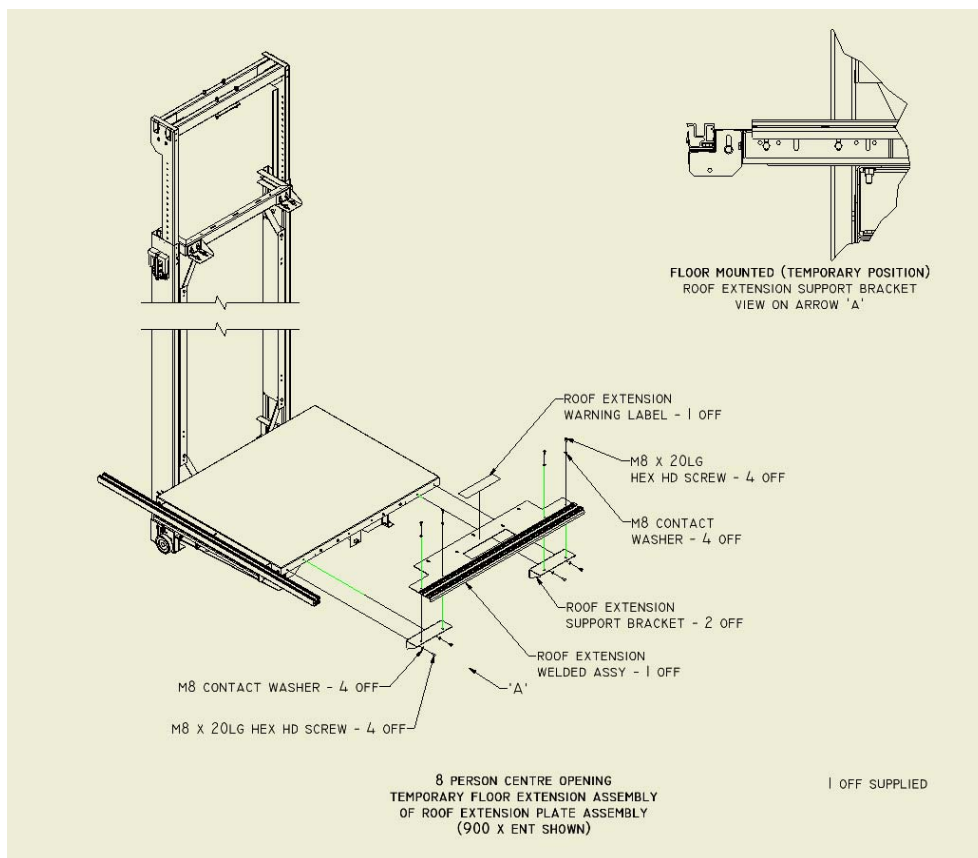
**Date: 20/01/06**

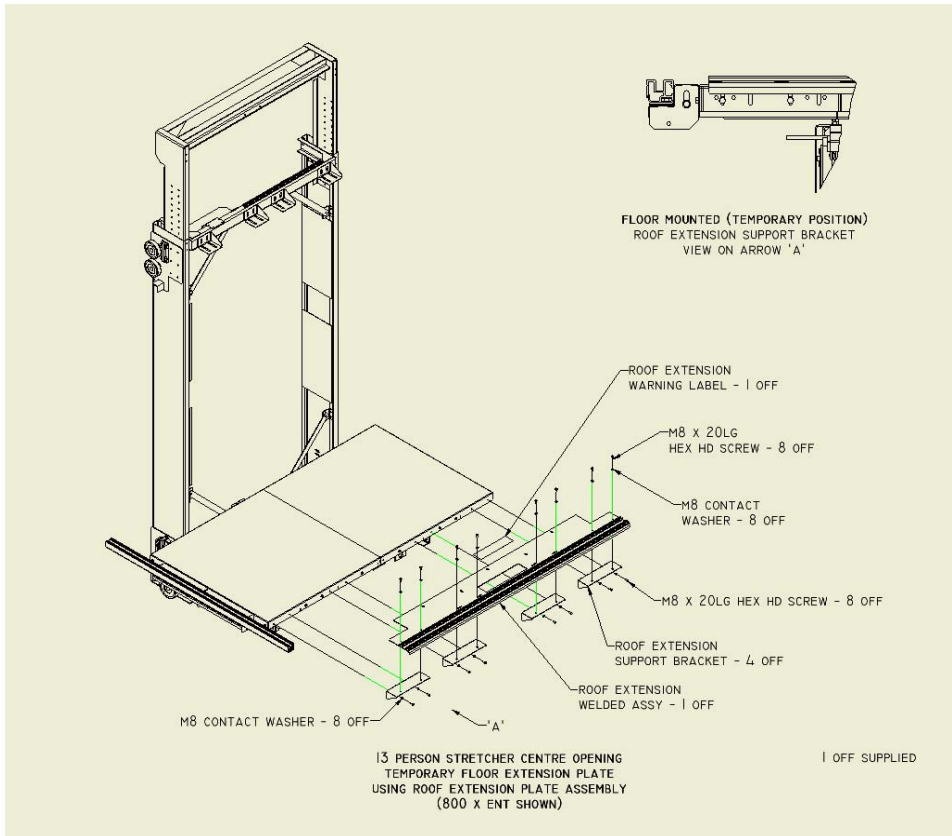
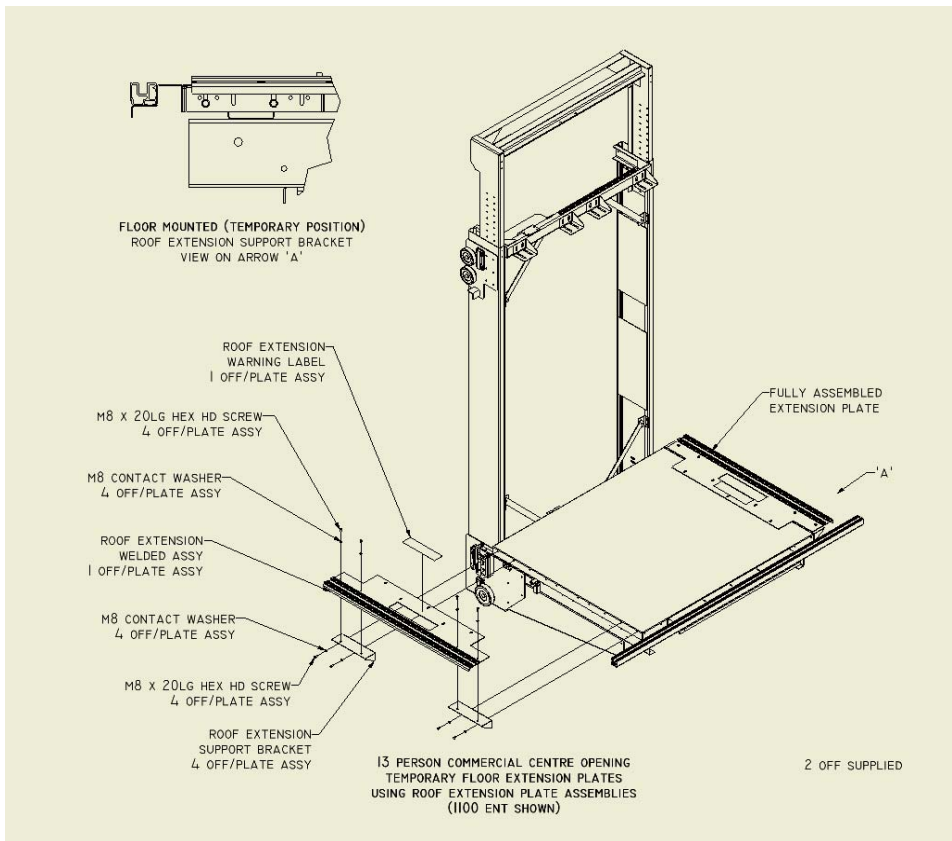
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***LIFT TYPE: - Stannah System 21 Hydraulic Passenger Lifts 8 Person & 13 Person models with centre-opening doors***

### Description

We have recently introduced a design change which eliminates the excessive gap between the car floor and the shaft wall (or lift structure) whilst using the floor as a **working platform during installation**. This gap should be no more than 300mm during the operation of the lift at all times. As a consequence we have adapted the existing **Roof Extension Plates** used on the centre-opening models so that they can be temporarily bolted to the car floor during installation to decrease this gap to less than 300mm. The diagrams below show the assembly details. Once the lift car has been assembled the extension plates can then be bolted in their permanent position on the car roof.







## ACTION

- Installation personnel must fit the above assembly to the car floor before using the floor as a working platform within the lift wall.
- The Extension Plate(s) should be removed upon the start of the car panel to floor assembly of the side of the floor the extension plate is bolted to.
- The Extension Plate(s) must be refitted to the roof upon completion of the roof assembly to the car panels and before the roof becomes a Working Platform.
- **Warning; The Extension Plate(s) are not to be used as a Working Platform. Avoid standing on them whilst they are bolted to the floor.**

Any questions/feedback regarding the above please contact;

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