



**TO:** Installers/Subcontractors  
Testers  
Training Centre  
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Trade Customers  
Stannah Services

## **STANNAH LIFTS SAFETY BULLETIN**

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**LIFT TYPE:** Stannah Hydraulic Passenger Lifts System 21 – model MRLi

### **Introduction**

The purpose of this bulletin is re-enforce the use of the safe working procedures that must be adhered to when working on the MRLi lift model.

### **Background**

During the installation phase, an MRLi lift was wrongly moved in the down direction by manually depressing the brass pin in the middle of the VMD valve with a screw driver. This action was in contravention of the safe system of work, as the lift should have been moved using the pendant controls. The pit prop and the mechanical safety stop device had also not been installed.

On this occasion, the brass pin on the VMD valve, on the GEV valve block, jammed in the open position, resulting in the lift travelling in an unexpected manner onto the lift pit buffers.

### **Safe Working Instruction**

The relevant safe systems of work, must be followed at all times.