

To: LEIA

Stannah Lifts Safety Bulletin - Update

Issue No: M20(a)

Date: 17/02/04

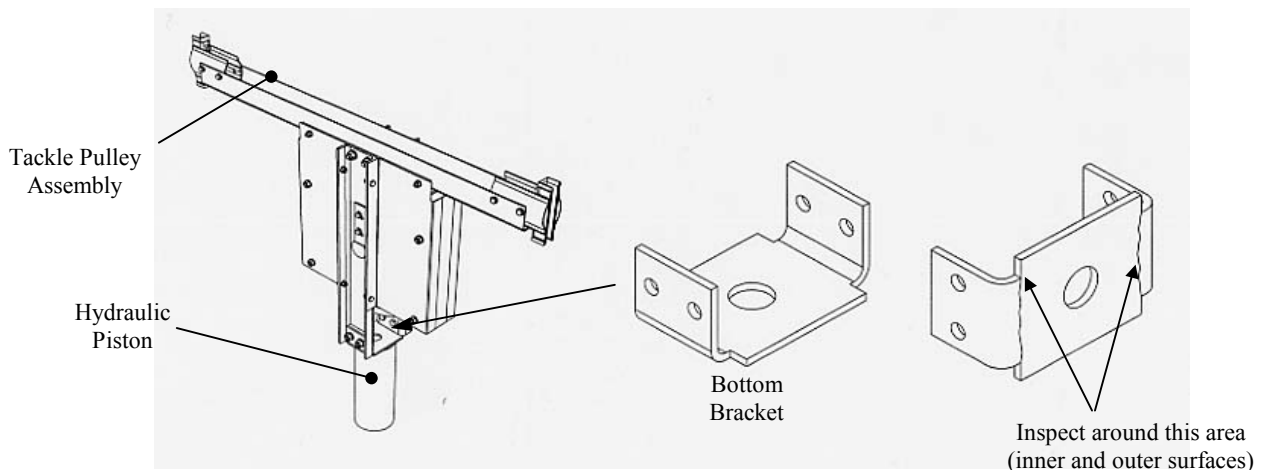
Page 1 of 1

LIFT TYPE: - Stannah Hydraulic Passenger Lifts with 2:1 Roping

Component Failure

On 20/08/03 Stannah Lifts Ltd issued a Safety Bulletin, ref.no. M20, to inform that they had experienced a problem with a steel bracket on a 4 year old lift, which appeared to have cracked before eventually failing. The bracket design had been in use since 1986.

The bracket is 6mm thick and is fitted at the base of the tackle pulley assembly which supports the main suspension ropes and secures the top of the piston to the tackle pulley assembly (*see picture below*).



UPDATED COURSE OF ACTION

No further related incidents have been reported. However, as a precautionary measure, Stannah Lifts Ltd. have fabricated a clamp to strengthen the assembly. The clamp takes approximately 20 minutes to install and requires no specialist tools.

It is recommended that all tackle pulley assemblies incorporating the above bracket are fitted with this additional clamp.

Materials will be supplied free of charge and will be accompanied with a Sequence of Work for installation.

Please contact: Mr Peter Jeffery, Stannah Lifts Ltd., Anton Mill, Andover, Hants, SP10 2NX
Tel 01264 339090 ext 300