



Stannah Lifts Technical Bulletin

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LIFT TYPE

Passenger Lifts (System 21)

EQUIPMENT DESCRIPTION

I.G.V. Landing door settings

Please take note of the following initial setting instructions. The doors must run freely with the closer spring attached. The door hanger must be at rest on the top track bump stop.

For 2 Panel Side Opening Landing Door assemblies.

Set the leading edge of the slow speed door to the dimension shown in the table below from the bunch post of the entrance architrave. Ensure the door panel is aligned with the bunch post when opened.

For Center Opening Landing Door assemblies.

Set the leading edge of the master door (the one without the lock release) to the dimension shown in the table below from the bunch post of the entrance architrave. Ensure the door panel is aligned with the bunch post when opened. Allow a gap of 4 mm between the faces of the doors. (2 mm clearance at the rubber buttons)

Clear Opening	2 Panel Side Opening Bunch Post to Slow Door	Center Opening Bunch Post to Master Door
700 mm	355 mm	358 mm
800 mm	405 mm	408 mm
900 mm	455 mm	458 mm
1000 mm	505 mm	508 mm
1100 mm	555 mm	558 mm

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