

To: Installers

Trade Customers Training Centre Stannah Services

Stannah Lifts Technical Bulletin

Issue No: M28 Date: 16/09/05 Page 1 of 2

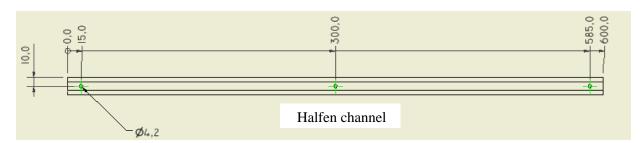
LIFT TYPE: - Stannah Midilift SL Vertical Platform Lift.

Introduction

Midilift SL guide section design change and recommended Halfen channel installation location.

Description

Previously the Midilift SL guide section incorporated a length of Halfen section that was welded in place. This Halfen section is no longer welded in place but will now be supplied as three separate 600mm lengths, see below diagram:



These three Halfen sections are to be attached on site by way of self drilling screws (part number 500143) in the positions shown below:

Switch side:

- 625mm from ground floor level to the centre of the Halfen channel.
- 950mm from finished floor level to the centre of the Halfen channel.

Ultimate limit switch side:

• 1175mm from finished floor level to the centre of the Halfen channel.

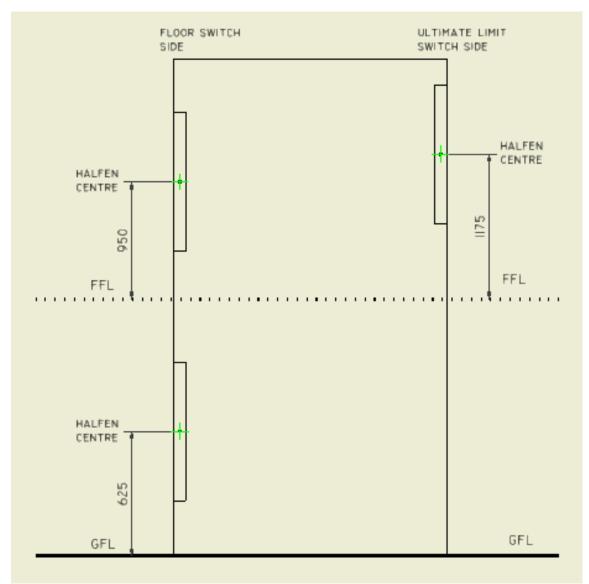
Reference Information

Drawing number 6101257 – Halfen Channel Guide Locations – Page 2 of this bulletin.

Summary

- For lifts with travel of less than 1500mm it is recommended that the Halfen channels are attached before the carriage is installed.
- The positional dimensions for the Halfen channel(s) are recommendations only, individual lift installations may vary.





Extract from drawing number 6101257.