

TB KLM016

## TECHNICAL BULLETIN

INFORMATION ONLY

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**For the Attention of :** SSL Testers, SLL Subbies, Glasgow Branch Manager,  
All SLSL Branch Managers, Tim Collins, Alan Wade,  
Margaret Pitman

**From:** Tony Knapp – Stannah Lifts Ltd Tester

**Date :** 15<sup>th</sup> January 2018

**Product :** Maxilift 2.0 (Kleemann)

**Subject :** Magnet Position & Prefinals

**Pages :** 2

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**Originator :** Stannah Lifts Ltd, Anton Mill, Andover, Hants SP10 2NX 01264 339090

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### Detail

This bulletin has the purpose to give further details and clarify position of magnets in the shaft with respect to the prefinals on the Hydraulic Ucontrol H20.

### Summary

As the lift approaching towards final top or bottom floor needs to see first signal from the ascent deceleration switch (ADS) or descent deceleration switch (DDS) correspondingly and then a signal from the prefinal switch. A delay of at least 100mm or more is good to overcome any signal miscount.

As per following captures please see graphically which signal comes first and which second. In case that you have the signals the wrong way (the other way round, first prefinal and then magnet) you will not notice any difference in normal operation unless you break any safety. Then the lift will try to reset without success crashing on buffer.

