



Stannah Lifts Technical Bulletin

Issue No: M1

Date: 20.1.98

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LIFT TYPE:- HOMELIFT

DESCRIPTION:

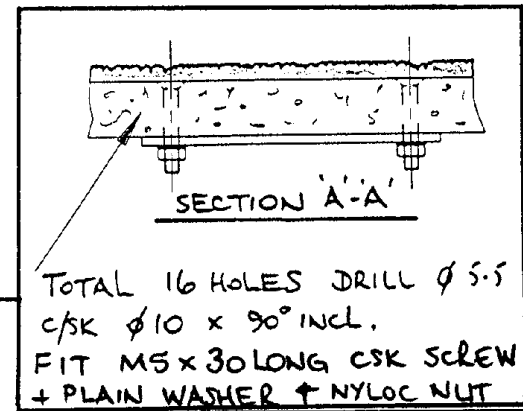
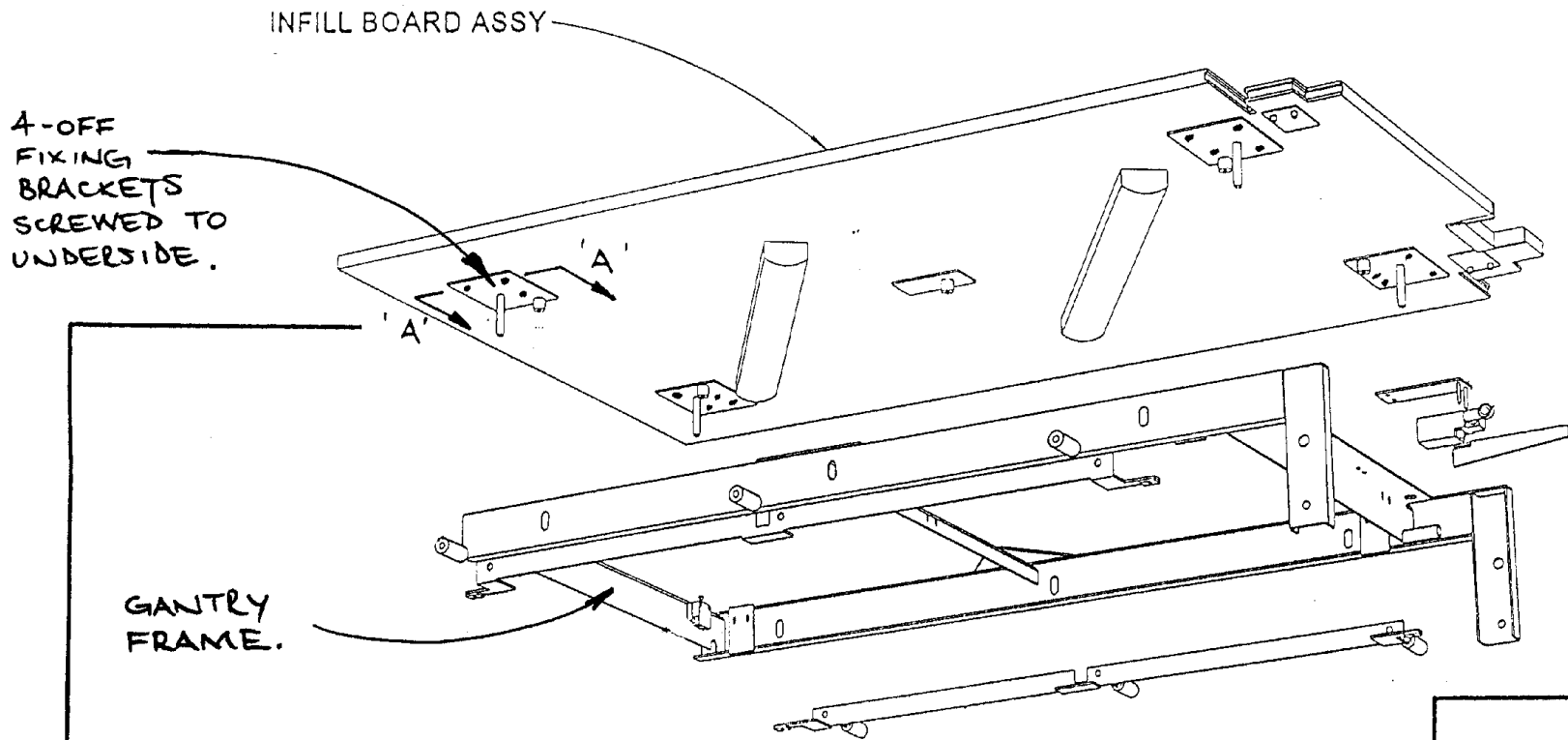
Read in conjunction with attached drawing no. 05300-M1.


The Homelift has an infill panel, which plugs the inter-floor aperture when the cabin is at the lower floor. This infill board has four square brackets screwed to its underside for mounting onto the metal frame. On units manufactured prior to 29.11.96 these brackets were fixed using self tapping screws. It has been reported that on some installations these screws have worked loose. Although this should not create a hazard to the user it may affect the performance of the lift by activating the sensitivity switches.

CORRECTIVE ACTION

A preferred method of fixing was introduced on units manufactured after 29.11.96. This is detailed on the attached drawing no. 05300-M1.

It is recommended that on any future site visits to Homelifts manufactured prior to this date that these fixings are checked. If they are found to be loose then the self tapping screws should be replaced with the M5 countersunk screws as detailed on the drawing.



ORG TITLE: GANTRY COMPONENTS (ASSEMBLY)		CHANGE NOTE No:	REV.
	HEAD OFFICE	DRAWN: <i>AM</i> DATE: 16/1/98	
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