

copy - Colin
- installations

Stair-Lift Call Station

Terminal Connections

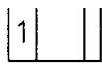
Please note the call station terminal numbers on the attached drawing. Notice that the terminal numbers start with Number 1 at the **bottom**. The back of the printed circuit board is shown **right side up** as you would see it after removing the station face plate.

Circulate this drawing to your technicians and keep a copy in the installation section of the Stair-Lift Service Manual.

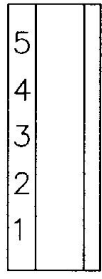
Improperly connected station boards may be damaged or cause damage to other components in the system.

CALL STATION REV. 5.X SOLDER SIDE 

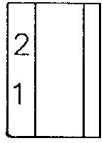
 UP
 SWITCH
 SW1



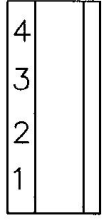
TB5



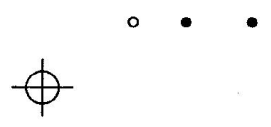
TB2






TB4



KEY SWITCH
SW3




 DOWN
 SWITCH
SW4

