

Stannah

Examination & Test of a New Lift Before Putting Into Service

Hydraulic Piccolo Platform Lift

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Results from testing: The Yes or No answer check boxes that are shaded

are the expected correct result unless both are non-applicable. If the results from any of the following tests are not satisfactory (except where stated in a specific exemption) then remedial works must be undertaken and the test reapplied until the correct result is attained.

Guidance Note:

All tests marked with the symbol ★ are to be undertaken with at least rated load on the platform (refer to each specific test for details).

Table 1 – Basic Characteristics and Pre-Test

Site Address:		Installer:			
Medal/Type name:			Lift serial number:		
Model/Type name:		7	Lift serial number:		
Piccolo Platform L	_ift				
Electrical wiring ma	nual issue No:		Builders work drawi	ng No:	
Lift Specification:					
Wall mounted:			or FX	Structure:	
Drive Configuration: 1:1 Direct acting			or 2	:1 Roped	
Fire Alarm Shutdown	: Yes		or	No	
Number of levels served:			Mains power supply:		
Total			Voltage (V)	230 (+10%, - 6%)	
Front			Phases	1	
Rear			Frequency (Hz)	50	
			MCB Rating (Type D)	16A	
Rated load (Kg)	400				
, 0,	5		Rated speed (m/s)	0.15	
No of persons:	3		Travel (m)		
Location of hydraul	ic powerpack:				
Location of lift controller: Integral			ıl to cabin sling on guide side	e - Access via inside of cabin COP	
Controller software version: (Refer to microprocessor label on control PCB)				•	
	/test and final comm norting/bridging tools			es No	

Table 2 – Drive Machine and Machinery Space

a) Has the p	ype D	Yes	No					
WOD:	Specified: 16 Amp							
b) Is the ma correctly?	ins isolator easily identifiable a	ind does it operate)	Yes	No			
c) Is the ma	ins isolator lockable in the 'OF	F' position?		Yes	No			
d) Is there s isolator?	afe access to the hydraulic po	wer pack and mair	าร	Yes	No			
and installed b	checks are required whenever a UPS y others. put of the UPS protected by th		N/A	Yes	No			
g) Does the referred to	N/A	Yes	No					
e) Are the fo	ollowing notices displayed on o solator?	r adjacent to the p	oump unit	r	LNI.			
(i) Pictogr (Part no.61	am to outside of pump enclosu	ure 🏥 🗘 (3	Yes	No			
(ii) "DANGI (Part no.6	Yes	No						
(iii) "LIFT N (Part no.6	Yes	No						
(iv) "EMERGENCY RELEASE PROCEDURE" (Part no.6100677 for 1:1 D/A Part no.62033335 for 2:1 roped)								
To insid	e of pump enclosure lid	Processor Problems (Francisco) (International Processor Processor (International or National or National or National or National or National Oracle (International Oracle (Inte	tower seek it is patentially designation to telescent or form of the bow door farms. Our first of the bow door farms, or the first of t					
f) Is the corr	ect hydraulic power unit suppli	ed?			Yes			
Specified:	1:1 = Hydrax KV1P ¹ / ₂ " or	2:1 = GMV HL DF	RY 3010 ¾		No			
g) Is the drive machine cabinet provided with a lockable lid?								

Table 2 (continued) - Drive Machine and Machinery Space Yes No h) Is the drive machine and access route adequately lit? (50 Lux min) Yes No i) Is there a clear working space in front of the drive machine enclosure? (0.6m W x 0.7m D x 2.0m H. The clear height can be reduced to 1.8m H for existing buildings) j) If the drive machine is installed in a separate N/A Yes No room/enclosure, can the door be opened from the inside and does it open outwards? Table 3 - Lift Well **Clearance and run-bys:** N/A (if 1:1 direct acting) a) With the cabin platform located at the lowest finished floor level mm record the clean ram dimension used for roping (for future ref only). b) With the ram forced to it's collared upper limit check and record the following criteria - all of which must be met: (Refer to Piccolo Installation Guide Section 25: UP OVERRUN DIMENSIONS) (i) The cabin up over-travel = 100mm nominal (75mm min – 150mm max) mm (ii) The further guided travel of the tackle pulley guide shoes on mm the ram guides (≥50mm) (iii) The clearance between the highest point of the tackle pulley and the underside of the shaft ceiling (≥50mm) mm (iv) The clearance between the cabin sling striking the guide rail mm end stops (>0mm). (v) The clearance between the highest point of the cabin (PDO) and the underside of the shaft ceiling (≥25mm) mm **Protection in the Well:** Yes. No c) Confirm that the cabin guide rail end stops are fitted. Yes. No d) Confirm that there is no equipment installed in the lift well which is not associated with the safe operation of the lift Yes No e) Confirm that the fully enclosed well has no gaps except those for landing doors, vents and hose runs N/A No f) Confirm that any potential opening, e.g. old doorways, have

Yes

Yes

Yes

No

No

been permanently secured in the closed position and that no

h) Has the activation rod for the pit prop been left in the pit

accessible to a lift engineer from the entrance?

risk of accidental opening exits

g) Is the pit prop fitted and operating correctly?

Table 3 (continued) - Lift Well

i) Is the warning notice "Position prop before entering" clearly displayed in the pit at the lowest entrance? (Part no.6203210)	Yes	No
j) Are all of the landing toe guards fitted?	Yes	No
k) Has a 13amp electrical outlet socket been provided at all landing levels?	Yes	No
General:		
 Confirm that the guide rails for the cabin and ram have been cleaned and greased. 	Yes	No
Landing door assemblies and locks:		T
m) Confirm that no recess or projection on the face of the landing sliding door panels exceeds 3mm	Yes	No
n) Is the running clearance between landing door panels and between panels and uprights, lintels and sills 6mm or less?	Yes	No
o) Are the landing doors fire rated and is the certificate available?	Yes	E120 rating
p) Are all the landing door locks CE marked?	Yes	
Table 4a – Cabin and Cabin Doors	T	T
a) Is the maximum rated load of 400kg displayed in the cabin?	Yes	No
b) Is the emergency release warning notice fitted to the cabin door sill? "Hazard of falling" (Part no.6201123)	Yes	No
c) Is the pictogram forbidding standing on the ceiling prominently displayed on the top of the ceiling? (Part no.6201189)	Yes	No
d) Does the emergency alarm push button in the cabin operate	Yes	No
CORRECTIV? (When an intercom or autodialler system is specified, the alarm push button should provide 2-way communication with a permanent rescue service. Where 2-way communication is achieved via a traditional telephone, correct operation of the alarm push should operate a klaxon).		
e) Has ventilation been included in the cabin?	Yes	
f) With mains power disconnected, does the battery backup supply provide emergency lighting in the cabin and allow the user to lower the lift to the lowest floor and automatically open the doors?	Yes	No
g) Does the cabin overload device stop the lift travelling, when 475Kg, evenly distributed on the platform, is exceeded?	Yes	No

Table 4a (continued) - Cabin and Cabin Doors

h) Confirm that there is no permanent deformation to the platform when 500kg static load is applied.	Yes	No
i) Is the cabin toe guard fitted and is it clear of the pit floor when the platform is resting on the rubber stops?	Yes	No
j) Has the cabin floor panel been fixed down from underneath using the 5-off No.6 x 10mm self-tapping screws?	Yes	No
k) Have the locking plates been secured in position to retain the Binx nuts on the bottom of the 4 cabin uprights?	Yes	No
I) Is the horizontal distance between the sill of the cabin and the sill of the landing doors between 28mm and 35mm? (Nom 30mm)	Yes	No
m) Is the running clearance between cabin door panels and between panels and uprights, lintels and sills 6mm or less?	Yes	No
n) Confirm that no recess or protection on the face of the cabin sliding door panels exceeds 3mm	Yes	No
o) Are the cabin doors mechanically locked when the cabin is positioned outside the unlocking zone? (cabin door lock operating correctly)	Yes	No
p) Do the cabin lights automatically switch off after approximately 3 minutes of no lift operation?	Yes	No
Table 4b Landing and Cabin Door Tosts		
Table 4b – Landing and Cabin Door Tests	Yes	No
a) (i) Is the force to prevent closing 150N or less?	✓	
(ii) Has the door closing force been set to its most sensitive position on the PDO control module? (- sign on the "SAFETY" potentiometer no.54)	Yes	No
b) Is the kinetic energy 10 J or less?	Yes	No
c) Do all the protective devices reverse the doors? (light curtains and current limit on power door operator)	Yes	No
d) With a mechanical force of 150 N, confirm that the clearances do not exceed 30mm for side opening doors.	Yes	No
e) Is the unlocking zone 0.35m or less above or below landing levels (for simultaneously operated cabin and landing doors)	Yes	No
f) Are the spring closers fitted on each set of landing doors and do they automatically close them when the cabin is outside the locking zone?	Yes	No
g) Can each set of landing doors be unlocked from outside, with an emergency key and without excessive force?	Yes	No
h) Can the cabin doors be manually opened within the unlocking zone with a force of less than 300 N with the power off?	Yes	No

Table 4b (continued) - Landing and Cabin Door Tests

i) Do the contacts at each landing entrance stop and prevent cabin movement outside of the unlocking zone when broken?	Yes	No
N.B. If the landing lock contacts are broken for greater than 2 secs then Fault Code E will be displayed on the DDU.		
j) With the cabin positioned between floors (out of door unlocking zones) are all landing doors mechanically locked with the locking device fully engaged?	Yes	No
k) Is there no cabin movement outside the unlocking zone when the cabin door/gate contacts are broken?	Yes	No
N.B. Access to the cabin lock can be gained from an upper landing. An obstruction (e.g. a piece of card) can be placed between the cabin lock contacts to prevent them from making. When the landing doors are closed, fault 'E' will be displayed on the DDU. If the isolation keyswitch at the lowest floor is then operated, the lift should not reset but remain in Reset Mode 'R', confirming correct operation of the lock.		
Confirm that the <u>cabin door</u> manual release mechanism is not fitted to any cabin door.	Yes	No
N.B. The Fermator cabin door release mechanism has previously been fitted in error by the door supplier. It must not be fitted on lifts placed into service. Refer to technical bulletin TB171 for further details if required.		
m) Confirm that the manual release cord is fitted to the <u>lowest landing door</u> only.	Yes	No
N.B. Refer to the installation manual for specific instructions if required.		

Table 5 - Suspension Ropes

Attach the rope specification label, provided by the rope supplier, to the rope hitch in the pit for future reference.

Suspension Ropes N/A (if 1:1 direct	et acting)	
a) Number	Specified:	3
b) Nominal diameter	Specified:	8 mm
c) Construction	Specified:	DRAKO 250H 8 strand with steel core
d) Are the correct ropes supplied?	Yes	No

Table 5 (continued) - Suspension Ropes

Rope Anchorages N/A (if 1:1 direct acting)						
Type of termination	Cabin:	M12 Eyebolt with ferrule secured thimble	Base	plate: w	mmetric redge rcket +	
e) Are the ropes correctly made and secure?	Yes		No _			
f) Do the rope terminations ensure distribution of load between ropes?	Yes(Via compre	ession springs)				
g) Are the rope terminations at the baseplate prevented from twisting using cable ties and fitted with split pins? (Refer to Section 25.2 of Installation Guide)	m L					
Table 6 – Safety Contacts and Circuits a) Does the ultimate limit switch stop the lifting platform (and keep it stopped) above the upper floor when operated and before the ram collars out? No						
Record this overtravel dimensi	on above	top FFL			mm	
	(Set to 50mm ± 10mm)					
b) Have STOP switches been fitted in the following locations: i. Above the cabin ceiling?					No	
ii. Behind the cabin operating pa	nel?			Yes	No	
iii. In the pit and located within 1m of the lowest entrance?					No	
c) Does each stop switch prevent movement of the cabin when operated?					No	
d) Does the safety switch on the hinged cabin ceiling prevent movement of the lift when operated?					No	
e) Does the safety switch on the pit prop prevent movement of the lift when operated?					No	
f) Does the isolation keyswitch at the lowest landing disable the lift?					No	

Table 7a - Cabin Safety Gear

Cabin Safety Gear	N/A (if 1:	1 direct acting)			
Progressive Only	Specified:	DYNATECH PR-2000-UD BIDIRECTIONAL FOR 9MM GUIDE RAILS P+Q = 911 kg			
a) Is the correct safety	gear supplie	d?	Yes	No	
b) Is the safety gear CE marked?				No	
c) Record the serial number (and ensure that the pair are matched)					
d) Has the clearance between the safety gear and the guide rail been set correctly to 1.6mm?					
e) Confirm that the safe way up (shown by a	Yes	No			
f) Confirm that the tran	Yes	No			
g) Does the safety gear stop the cabin, in the downward direction when operated at rated speed with 400Kg (rated load)?				No	
h) After the test, confirm that no deterioration that could adversely affect normal use of the lift has occurred				No	
i) Confirm that the electrical safety switch operates correctly					
j) When operated does move upwards to rele		mp cause the platform to ty gear?	Yes	No	

Table 7b – Overspeed Protection and Unintended Cabin Movement

Rupture Valve				
a) Is a rupture valve fitted directly o	n or in the cylinder outlet?	Yes	No	
b) Rupure valve settings:		I	<u> </u>	
(i) Piccolo 1:1 models: Specified:	1:1 with 2 stage ram = Vuba 38 1:1 with 3 stage ram = Vuba 12	, ,	• .	
	Measured gap of rupture valve	e fitted:	mm	
	OR			
(ii) Piccolo 2:1 models only: (where the valve block incorporates a dump valve for testing rupture valve)	Specified: 2:1 = GMV \	/C 3006/B ³ ⁄ ₄ " 8-	150 l/min	
Does operation of the rupture valve stop with rated load at a descending speed of than 0.3m/s, or within a distance of 0.5r	of less	Yes	No	
than 0.5m/s, or within a distance of 0.5m	Stopping dis	stance =	m	
Electrical Anti-Creep System				
c) Does the electrical anti-creep sysupwards with rated load in the caclosed? (This can be confirmed by operating Relevelling downwards can also be		No		
Unintended Cabin Movement Pro		•		
Specified:	1:1 = BLAIN L10 1/2" SOLENOID CHECK VALV	Έ		
	2:1 = GMV DLV A3 3/4" SOLENOID CHECK VALV	Έ		
d) Is the correct valve provided to d cabin movement?	etect and stop unintended	Yes	No	
e) Is the valve type tested?		Yes	No	
f) While the lift is travelling down with remove the 24V to the solenoid of Does the lift stop within 1.2m?	Yes	No		
While the lift is travelling down wiremove the 24V to the solenoid ovalve. Does the lift stop within 1.	on the down safety check	Yes	No	
	g) Does the cabin automatically home to the lowest floor after			

Table 8 - Hydraulic System - Measurements + Tests

a) Provide	a) Provide the following details of the pump unit (as stated on the data plate):							
Manuf	Manufacturer:							
Serial	or reference	e number:						
Pump	Pump unit specification: kW I/m 1 PH 240 Vac							
b) (i) Hyd	b) (i) Hydraulic oil supplied: Specified: (ISO Grade 32 on 1:1 models) (ISO Grade 46 on 2:1 models)							
(ii) 2:1	only – Has th	e oil additive	been added to t	he tank? N/A	Yes (2:1)			
c) Measu	re and reco	rd the followi	ng:					
	Cabin loading conditionDirection of travelLift speed Emergency operation speedManual Current operation speedRunning Current speed				rated			
			m/s	m/s	Amps	bar		
			(0.15 m/s max)	(0.15m/s max)	(15A max)			
	Empty	Up						
	(0kg)	Down						
*	Rated	Up						
	(400kg) Down							
		2:1 Pump un	•	# Both the up a				
	Levelling speed (or slow speed) # should be set via screw No.2 on the GMV valve block prior to undertaking the Learn							
	Up Mode procedure. The down levelling speed should be set to between 30 – 35mm/s							
(200kg) Down resulting in a corresponding up levelling speed of between 42 – 55mm/s.								
Yes No								
d) Confirm that the stopping accuracy is within ± 10mm at all landings during normal running with both rated load and empty								
,		•	acy is maintain ling at the lowe		Yes	No		

Table 8 (continued) - Hydraulic System - Measurements + Tests

Pressure Tests					
	positioned at the hig c fluid pressure:	hest floor level, re	cord the		
	(i) With rated loa	ad:		(30 - 50 bar or 35 - 45 bar on	
	(ii) Emp	ty:		(18 - 32 bar or 20 - 28 bar on	
This can be achieved Positioning the lift at Operate the lift ON/C Close the shut-off va Obtain the pressure	the lowest floor. OFF keyswitch (to initiate resettill live – not too abruptly reading on the manometer.	ng the lift upwards)		(= value f(i) at x 135% to 140	bar
instant after windin checking.	relief setting needs lowering g out the adjustment screw,	to decrease the pressure	before re-		
•	he cabin with rated lo oor by more than 10	-	o down	Yes	No
i) Are all pipewor	rk/hose connections	free from any leak	s?	Yes	No
pit, does the de automatically s	the cabin onto the ruescent of the hydraulitop before the ropes No.6 on pump unit should be	c ram can become	N/A Not applicable on 1:1 direct acting installations	Yes	No
Гable 9 – Protec	tive Devices				
	a 15Amp thermal (cui ed to the pump unit	rent) overload circ	cuit	Yes	No
b) Door motor v Confirm that r	vindings: notor protection prov	ided		Yes [✓ Fuse
c) Motor run tim Confirm the jo	ne limiter: ourney time setting:				
1:1 Direct acti	ng = 30 seconds (lift to 60 seconds (lift to 60 seconds)				2000
2:1 Roped	= 70 seconds (lift	travels > 5.0m < 7.0m) C	r		secs
	120 seconds (lift	travels \geq 7.0m \leq 12.0m)			
				I	

Table 9 (continued) – Protective Devices d) Fire alarm shutdown option (if applicable) N/A Yes No If the lift has been connected to the building fire alarm, does it home to the master floor, ignore all user inputs on activation, and park with doors open? Does the lift automatically reset to normal operation N/A Yes No when the fire alarm signal is reset? N.B: This option is not a mandatory requirement. If this option is included but the customers fire alarm shutdown connection is not available at the time of commissioning, then this does not prevent the lift from being put into service. Instead tick "NO" but this must be recorded on the Outstanding Items Sheet. Table 10 – Electrical Checks and Wiring Examination Insulation resistance to earth a) Measure and record the following insulation resistance to earth; Yes No tick 'Yes' to confirm all measurements are above $5M\Omega$ $M\Omega$ Motor Mains $M\Omega$ **Earthing** Yes No b) Have all earth wires been connected as per the earth bonding diagram in the Electrical Wiring Manual? c) Is the maximum continuity to earth less than 0.5Ω ? Yes No Measured value Ω **Electrical checks** (min=216V ac, d) Record the mains voltage, at time of test max=253Vac) (min=22Vdc, e) Record the control circuit voltage, at G1 with the lift running in max=30Vdc) down direction. f) Visually check that the polarity of mains L and N connections are Yes No correct Yes No g) Do all control devices operate correctly? (Including push buttons, DDU's, push button isolation keyswitches, keypads etc.)

Meter calibration	
Multimeter serial no.	Multimeter calibration date
Megger serial no.	Megger calibration date

Table 11 – Emergency Operation and Communication System

a) Which emergency communication system is installed on the								
lift?								
I.	Intercom.		_ _					
II. Telephone (Plus Klaxon)								
III.	Autodialler.							
IV.	Other. (Please specify)	L						
b) Autodialler Information (if applicable);								
I.	Does the Autodialler have an inductive loop	Yes	No					
II.	Does the inductive loop operate correctly?	No	N/A					
III.	Is the Autodialler connected to a GSM? Yes	No	N/A					
IV.	Has the Autodialler been programmed and setup.	Yes	No					
V.	V. Please record the incoming phone number for the Autodialler:							
Please record and verify the programmed 'out going' phone numbers ensuring one is reserved for the nearest Stannah Service Branch.								
1)								
2)								
3)								
4)								
5)								
c)	Test Communication option;							
	Is two-way communication achieved and clear, both within the cabin and at the remote location?	Yes	No					
d) Emergency / manual operation;								
Does the emergency/manual operation function correctly? Yes No								

Table 12 – Handover and Declaration of Conformity

Handover							
a) Confirm that the operating instructions have been handed to the User/Owner	Yes	No					
b) Has the customer approved the pump location?	Yes	No					
c) Lift operation demonstrated and handed over to:							
Name Position							
Representing Tel No.							
d) Name and telephone number of end user (if known):							
Name Tel No.							
e) Is the User/Owner satisfied with the product?	Yes	No					
f) Are there any irregularities/special revisions or modifications carried out on site?	Yes	No					
If 'Yes' please detail below;							
g) Does the lift name plate contain the correct product name? (i.e. Midilift Piccolo) (part no.6104117-4)	Yes	No					
h) Have the Lift Number and Year of Installation been marked on the name plate using an indelible pen?							
i) If the installation is fully compliant with all the requirements above, has the name plate with CE & UKCA mark been applied to the product on the cabin operating panel?	Yes	No					

Table 12 (continued) – Handover and Declaration of conformity

Declaration						
Part 1- Mechanical & electrical checks - to be completed by lift installer						
I certify that tests and checks described in this document have all been carried out & subject to the completion of outstanding works described on attached sheet (if applicable), lift function is free from obvious defects.						
Name (in capitals) Date						
Outstanding items sheet attached? Yes No						
If 'No' ticked, it is assumed there are no outstanding items						
Part 2 – Lift completion & handover to be completed by lift installer I certify that on this lift was thoroughly examined and found to be free from obvious defects and that the foregoing is a correct report of the result						
Name (in capitals) Signed Date						
For Stannah Lifts Ltd						
Company name & address (complete if sub-contract Installation)						

Issue	Issue	Name	Revision detail		
No.	Date				
V2	13-02-20	Paul Clifton	Demonstration of the emergency operation removed from test sheet. Item added to confirm correct operation of emergency operation. Users name and telephone section added		
V3	21/04/21	Pete Jeffery	Test sheet modified to suit new notices (introduced on Export Project): Ref 2e(i), 2e(ii), 2e(iii), 2e(iv), 3i, 4a(c), 4a(d). Oil spec changed from HVI to ISO Grade – ref 8(b) Page numbers added		
V4	20/07/21	Pete Jeffery	Table 4b(g) amended"and without excessive force" added. Table 4b(j) amended – Item reworded and pre-filled tick removed from tick box.		
V5	28-10-21	James Nicholls	New tests added for third party UPS contracts. Tests check to confirm that UPS has been incorporated in lift supply chain correctly and that output is protected by MCB and can be isolated and locked off.		
V6	03-01-23	Pete Jeffery	Table 12 g), h) and i) added for name plate with UKCA mark. Existing name plate in Table 4b) deleted. Exemption note added to Table 9 d) for fire alarm shutdown. Table 4a (j) re-worded for clarity Table 4a(k) added for Binx nut locking plates		